



# Capability Statement

## BUSINESS SUMMARY:

Computer Integrated Machining has been excelling in the manufacturing industry since 1995. At CIM, we believe that high-quality standards, prompt delivery, and competitive pricing are essential to our customers. We currently have 31 employees in our 20,000-square-foot facility, and 21 CNC machines. We take pride in being one of the leading manufacturers in Aerospace and Maritime Industries.

10940 Wheatlands Ave  
Santee, CA 92071-2857

48th District

www.cimsd.com

Tel: 619-596-9246

### **NAICS:**

332710  
332721  
332510

**Cage Code:** 1H4Y6

### **DUNS/SAM:**

94-307-1449

### **CERTIFICATIONS:**

ISO 9001:2015 + AS9100  
REV D

**ITAR:** M30709

**SIC:** 3569

**SBA**  
Small Business

**VISA / MASTER CARD ACCEPTED**

## CAPABILITIES

\* 3, 4 & 5 Axis CNC Machining/Turning \* Additive Manufacturing\* Wire & Sinker EDM \*  
Water Jet Cutting \* Laser Cutting\* 2D/3D Programming & Designing  
\* Mold Making\* Welding\* Assembly\* Plating & Powder Coating

### Milling

* (2) Mori Seiki Dura Vertical 5100 X-40" Y-20" Z-20"	* (1) DMG MORI DMU-50 X-20" Y-18" Z-16"
* (2) Fanuc Robo Drills X-19.6" Y-15.7" Z-11.8"	* (1) Haas UMC 750 5-Axis X-30" Y-20" Z-20"
* (2) Haas UMC 750 SS 5-Axis X-30" Y-20" Z-20"	* Haas VMC VF3 SS X-36" Y-20" Z-25"
* Haas VMC VF3 X-40" Y-20" Z-25"	* Haas YT2 X-30" Y-20" Z-20"
* Haas VMC VF2 X-30" Y-16" Z-20"	* Haas VMC VF11 X-120" Y-40" Z-30"
* Haas VMC VM3 X-40" Y-26" Z-25"	* Haas Mini-Mill X-16" Y-12" Z-10"
* Yama-Seiki (AWEA) VP-3012 X-120" Y- 47.25" Z-30"	* 9" x 49" Acra Manual Mill
	* (2) Doosan DVF 5000 (12 Pallet Pool) X-24" Y-17.5" Z-11"

### Turning

\*8" Doosan Lynx 2100LSY CNC Lathe X-22" Y-4.1"  
\*8" Doosan Lynx 220LSY CNC Lathe X-22" Y-4.1"  
\*8" Daewoo Puma 240B CNC Lathe Z-13.25" X-9.5" Y-22.8"  
\*10" Doosan Lynx 2100L CNC Lathe X-22" Y-4.1"

### Quality Control

\*Zeiss Contura CMM X-27" Y-33.2" Z-16.75"  
\*Hexagon Xcel 765 CMM X-20" Y-24.25" Z-12.75"  
\*Hexagon Absolute Arm 85 CMM 7-Axis  
\*Brown & Sharp Gage 2000 CMM X-18" Y-19.75" Z-13.25"  
\*Mitutoyo PH 14 LS- Optical Comparator  
\*Wilson Rockwell 4 JR BB Hardness Tester  
\*Keyence WM-3000

## EXPERTISE:

Computer Integrated Machining, Inc. provides a complete array of services for your manufacturing needs. At CIM, we excel in the manufacturing of complex parts and machine exotic materials including, but not limited to, Kovar, Haynes 188, Alloy 46, Inconel, Invar, Foams, Carbon Fiber, and many others utilizing 3, 4, & 5 axis capability. CIM offers manufacturing solutions such as CNC Machining and we also assist our customers with engineering and design issues in the manufacturing process. We can work with the following CAD files: UniGraphics, Solidworks, Catia, Pro/E, Step, ParaSolids, IGES, AutoCAD, Alpha\_1, and ACIS.

## SUMMARY:

Computer Integrated Machining, Inc. exceeds customer's expectations by providing rapid turnaround, engineering assistance, thorough inspections, and competitive bidding to all of our customers. We realize that each customer has several priorities that must be addressed in finding a successful manufacturing vendor CIM is committed to maintaining a quality system that meets or exceeds the requirements imposed on a manufacturer of components or assemblies for aerospace, medical and commercial applications. CIM would appreciate the opportunity to create high quality manufactured parts for your company in the future.