



Capability Statement

BUSINESS SUMMARY:

Computer Integrated Machining has been excelling in the manufacturing industry since 1995. At CIM, we believe that high quality standards, prompt delivery and competitive pricing are essential to our customers. We employ 20 people in our 20,000 square foot facility, and currently have 18 CNC machines. There are 10 employees in manufacturing, 3 in sales/engineering, 1 in programming/IT, 2 in quality support, and our administrative staff consists of 4 people.

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Santee, CA 92071

www.cimsd.com

Tel: 619-596-9246

NAICS:

332710
332721
332510

Cage Code: 1H4Y6

DUNS/SAM:

94-307-1449

CERTIFICATIONS:

ISO 9001:2015 + AS9100
REV D

ITAR: M30709

SIC: 3569

SBA
Small Business

VISA / MASTER CARD ACCEPTED

CAPABILITIES

* 3, 4 & 5 Axis CNC Machining/Turning * Additive Manufacturing* Wire & Sinker EDM *
Water Jet Cutting * Laser Cutting* 2D/3D Programming & Designing
* Mold Making* Welding* Assembly & Sub Assembly* Plating & Powder Coating

Milling

* (2) Mori Seiki Dura Vertical 5100 X-40" Y-20" Z-20"	* (2) DMG MORI DMU-50 X-20" Y-18" Z-16"
* (2) Fanuc Robo Drills X-19.6" Y-15.7" Z-11.8"	* (1) Haas UMC 750 5-Axis X-30" Y-20" Z-20"
* (2) Haas UMC 750 SS 5-Axis X-30" Y-20" Z-20"	* Haas VMC VF3 SS X-36" Y-20" Z-25"
* Haas VMC VF3 X-40" Y-20" Z-25"	* Haas YT2 X-30" Y-20" Z-20"
* Haas VMC VF2 X-30" Y-16" Z-20"	* Haas VMC VF11 X-120" Y-40" Z-30"
* Haas VMC VM3 X-40" Y-26" Z-25"	* Haas Mini-Mill X-16" Y-12" Z-10"
	* 9" x 49" Acra Manual Mill

Turning

*8" Daewoo Lynx 220LSY CNC Lathe X-22" Y-4.1"
*8" Daewoo Puma 240B CNC Lathe Z-13.25" X-9.5" Y-22.8"
*10" Daewoo Puma 220LSY CNC Lathe X-22" Y-4.1"

Quality Control

*Zeiss Contura CMM X-27" Y-33.2" Z-16.75"
*Hexagon Xcel 765 CMM X-20" Y-24.25" Z-12.75"
*Brown & Sharp Gage 2000 CMM X-18" Y-19.75" Z-13.25"
*Mitutoyo PH 14 LS- Optical Comparator
*Wilson Rockwell 4 JR BB Hardness Tester
*Keyence WM-3000

Additive

*EOS M290E X-9.84" Y-9.84" Z-11.81"	*Markforged Mark Two X-12.59" Y-5.19" Z-6.06"
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EXPERTISE:

Computer Integrated Machining, Inc. provides a complete array of services for your manufacturing needs. At CIM, we excel in the manufacturing of complex parts and machine exotic materials including Kovar, Haynes 188, Alloy 46, Inconel, Invar, Foams and many others utilizing 3, 4, & 5 axis capability. CIM offers manufacturing solutions such as CNC Machining and we also assist our customers with engineering and design issues in the manufacturing process. We can work with the following CAD files: UniGraphics, Solidworks, Catia, Pro/E, Step, ParaSolids, IGES, AutoCAD, Alpha_1, and ACIS.

SUMMARY:

Computer Integrated Machining, Inc. exceeds customer's expectations by providing rapid turnaround, engineering assistance, thorough inspections, and competitive bidding to all of our customers. We realize that each customer has several priorities that must be addressed in finding a successful manufacturing vendor CIM is committed to maintaining a quality system that meets or exceeds the requirements imposed on a manufacturer of components or assemblies for aerospace, medical and commercial applications. CIM would appreciate the opportunity to create high quality manufactured parts for your company in the future.